

B VENEER (Australian Standards)

General

Each sheet of quality B veneer in a finished sheet of plywood or blockboard for interior use shall comply with Clause 2.1. When in more than one piece, the veneers do not require colour matching.

Non-permitted imperfections

The following imperfections shall not be permitted:

- (a) Bark, gum and resin pockets.
- (b) Unfilled holes, splits and open edge joints.
- (c) Gum veins.
- (d) Knots – loose, encased and unsound.
- (e) Patches.
- (f) Resin streaks and gum blotches.



Permitted imperfections

The following imperfections are permitted subject to the limitations stated herein:

- (a) *Filled holes* – not exceeding 20 mm measured across the grain and a total area of 600 mm² per face.
- (b) *Knots, sound inter-grown* – one of the following shall apply:
 - (1) Not exceeding 25 mm across the grain – no limitation
 - (2) Over 25mm but not exceeding 40mm wide across the grain – not more than four per sheet.
- (c) *Filled splits and tight gum veins* – individually not exceeding 3 mm measured across the grain and tapering to a point and a maximum area of 750 mm².
- (d) *Filled edge joints in faces* – individually not exceeding 3mm measured across the grain and a maximum area of 750 mm².
- (e) *Discolouration and stain* – no limitation.
- (f) *Glue bleed-through* – no limitation.
- (g) *Sloping grain* – not exceeding 1 in 7 if extending through one quarter of the sheet area – no limitation if localized in the vicinity of permitted imperfections.
- (h) *Roughness* – slight roughness associated with local permitted imperfections.